

Monday, July 13, 2015 9:02:01 AM

Page 1

Stop *NR2*

[illegible]

Work Order ID 134606

134606

Page 2

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Item ID: D2182B035

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Clamp Cushion Black 3.5" Long

Start Date: 7/13/2015 Start Qty: 50.00

50

Cust Item ID:

Required Date: 7/13/2015 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21 - Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MCS

JUL 14 2015

MCS

JUL 14 2015

Picklist Print

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Page 1

Work Order ID: 134606

134606

Parent Item: D2182B035

D2182B035

Parent Item Name: Clamp Cushion Black 3.5" Long

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: B99.03.02Reformat DM
as per revC DD verf:EC

IPP Rev:C 10.11.02

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182B		Manufactured	No			100	f	395.6080	0.2916	15			

D2182B

Rubber Cushion - Black (\$Per Foot)

Location	Loc Qty	Loc Code
ST411	45.608	
108914	1.5	
115189	21.5	
128976	22.608	
st640	350	
130427	350	

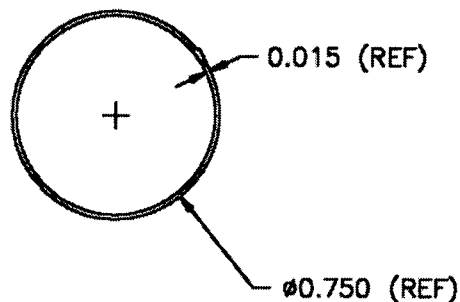
4 Rease

J.A

JUL 13 2015

RELEASED
97/05/16 DS

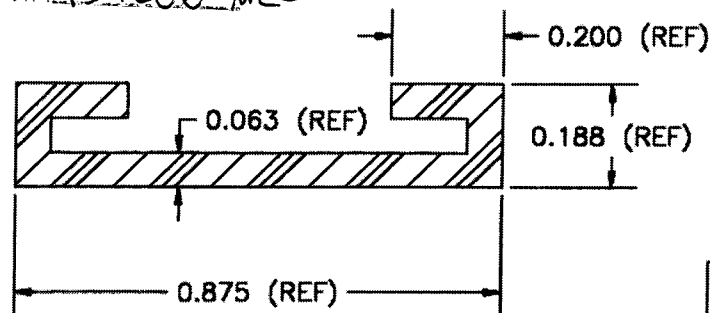
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 134606 MLC



D2182-050 HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050 RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

DART



PREPARED KE		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED PML	APPROVED RML	D2182	REV. C
DATE JAN. 6, 1995	TITLE RUBBER CUSHION	SHEET 1 OF 1 SCALE	
B	97:04:07	ADD MATERIAL SPECIFICATION	
C	97:05:14	ADD HEAT SHRINK	